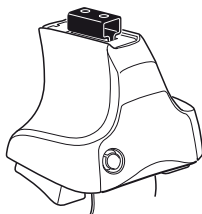


Kit 1627

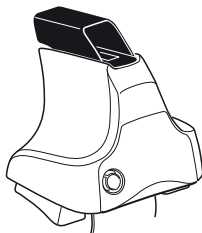
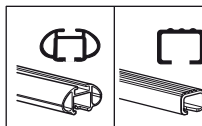
FORD Focus, 4-dr Sedan, 12–

FORD Focus, 5-dr Hatchback, 12–

For cars without mounting holes in the door frame

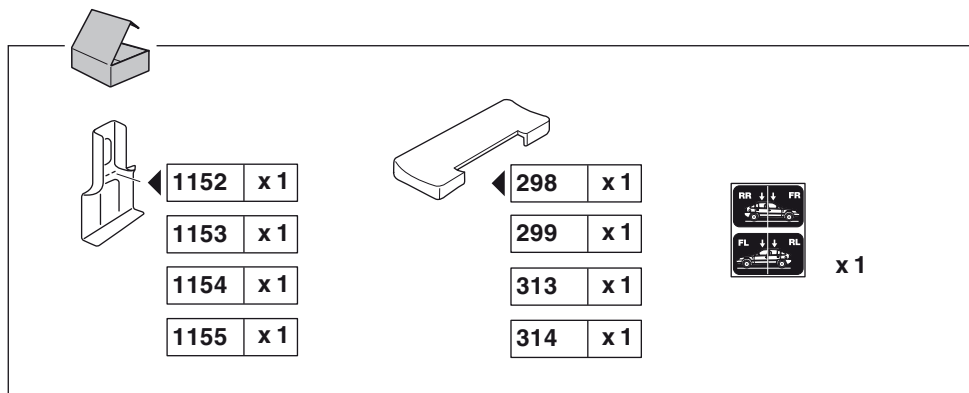
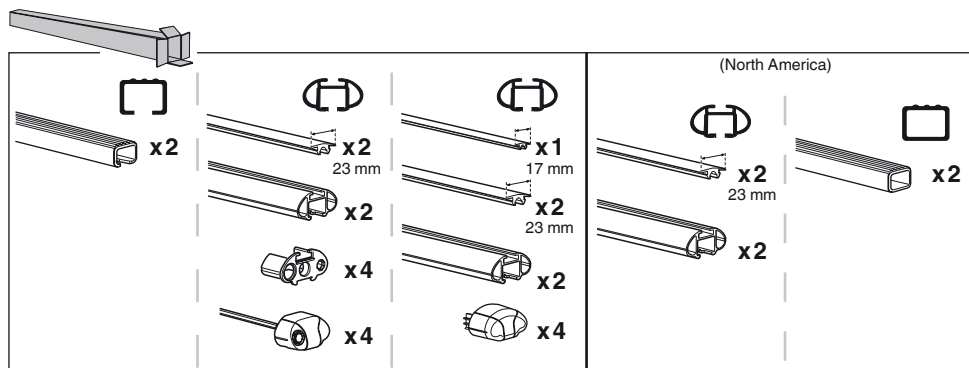
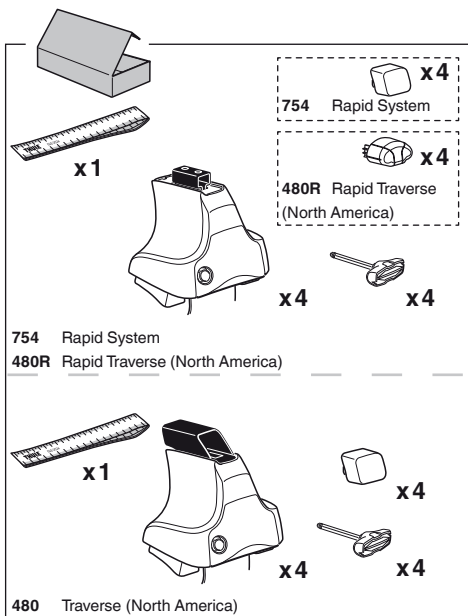
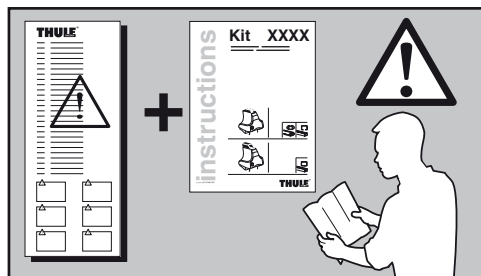


754 Rapid System
480R Rapid Traverse (North America)

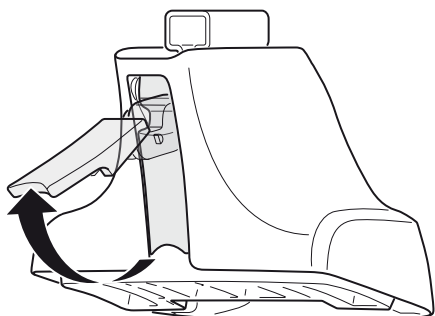


480 Traverse (North America)





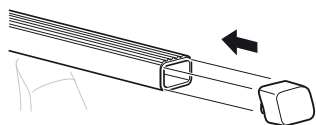
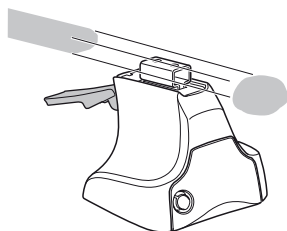
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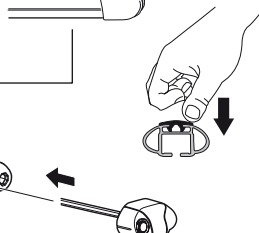
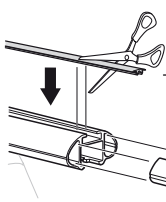
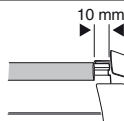
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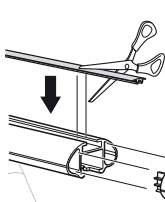
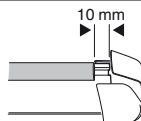
754 Rapid System
480R Rapid Traverse
(North America)



x4



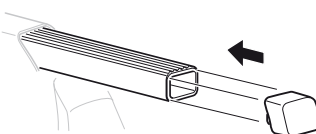
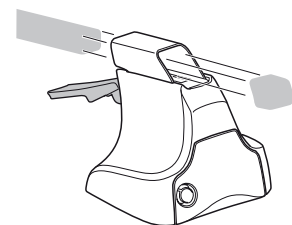
x4



x4

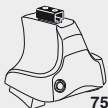


480 Traverse
(North America)

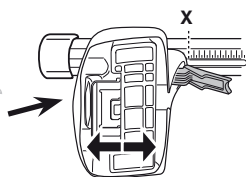


x4

3



754 Rapid System



X

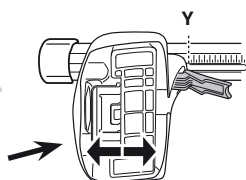
FORD Focus, 4-dr Sedan, 12–

X

40

FORD Focus, 5-dr Hatchback, 12–

40



Y

FORD Focus, 4-dr Sedan, 12–

Y

36

FORD Focus, 5-dr Hatchback, 12–

36

3



480R Rapid Traverse



480 Traverse



(North America)



X inch/mm



X inch

X mm

FORD Focus, 4-dr Sedan, 12–

41 ³/₈ "

1051 mm

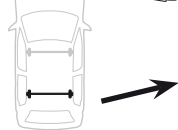
FORD Focus, 5-dr Hatchback, 12–

41 ³/₈ "

1051 mm



Y inch/mm



Y inch

Y mm

FORD Focus, 4-dr Sedan, 12–

39 ³/₄ "

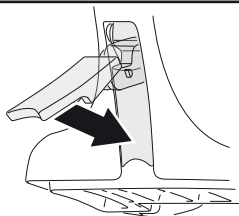
1011 mm

FORD Focus, 5-dr Hatchback, 12–

39 ³/₄ "

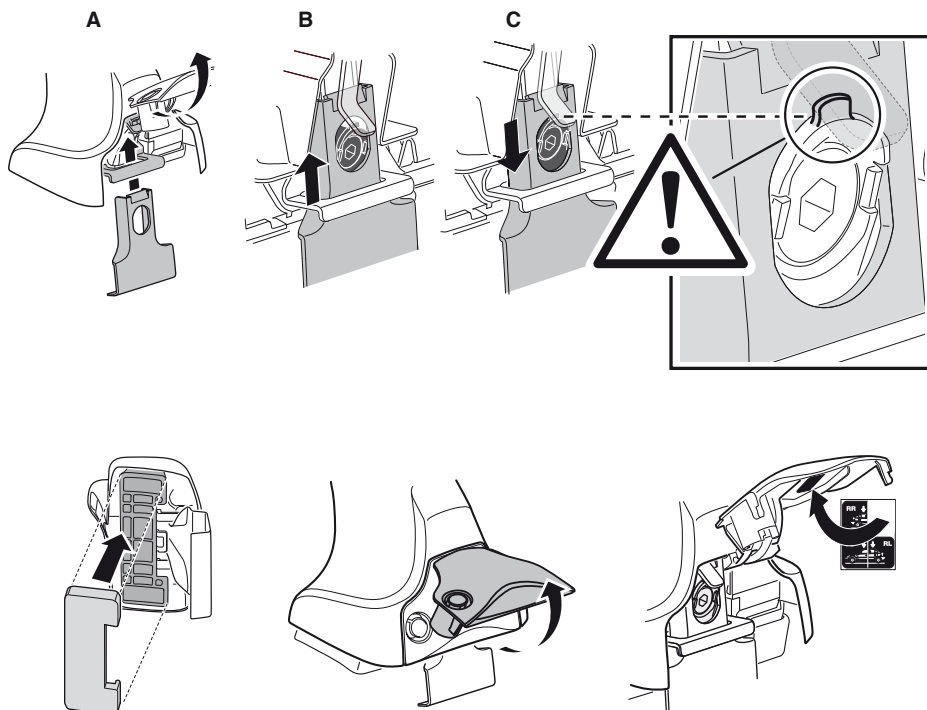
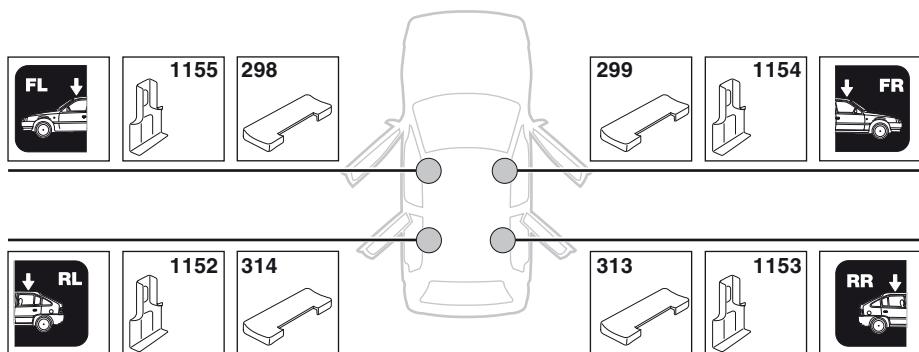
1011 mm

4

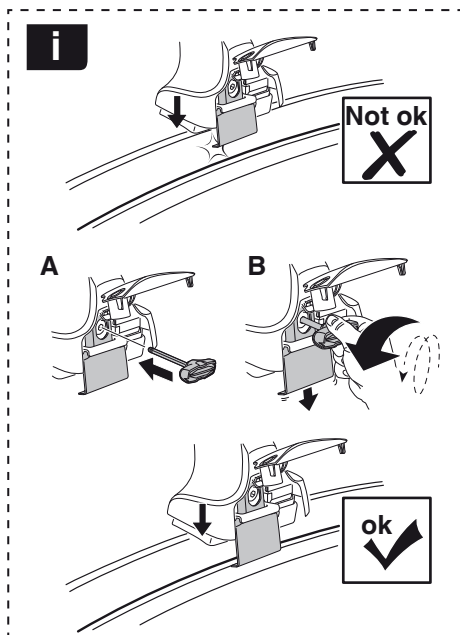
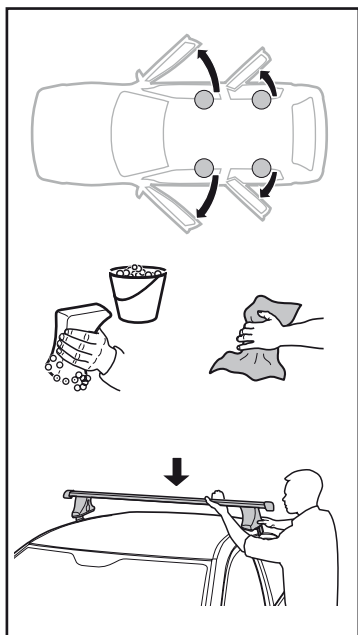


5

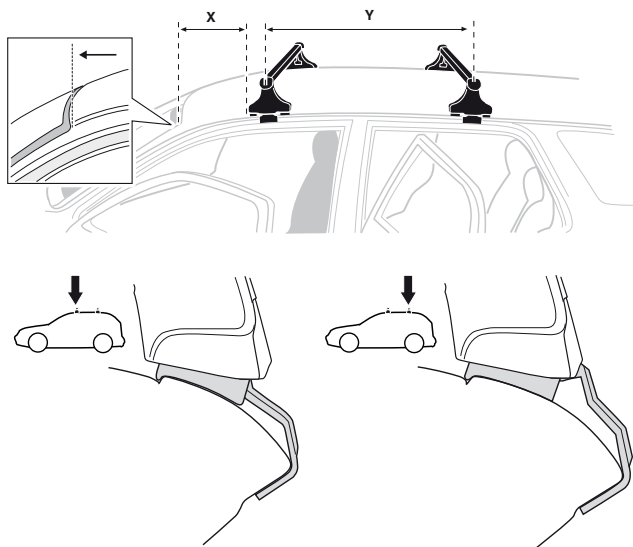
**FORD Focus, 4-dr Sedan, 12-
FORD Focus, 5-dr Hatchback, 12-**



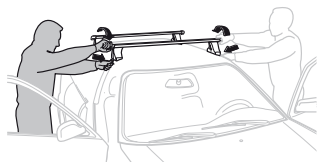
6



	X mm	Y mm	X inch	Y inch
FORD Focus, 4-dr Sedan, 12–	241 mm	622 mm	9 1/2"	24 1/2"
FORD Focus, 5-dr Hatchback, 12–	254 mm	686 mm	10"	27"



7



GB/US	Tighten alternately
D	Die Schrauben abwechselnd anziehen
F	Serrer alternativement chaque côté
NL	Afwisselend aan de linker- en de rechterkant aandraaien
I	Alternare il serraggio delle viti
E	Apretar alternativamente
PT	Aperte alternadamente
S	Dra åt växelvis
FIN	Kierrä vuorotellen
EST	Pinguldage vaheldumisi
LAT	Pielvelciet pamišus
LIT	Užsukinėkite pakaitomis
PL	Śruby dokręcaj naprzemiennie
RU	Затягивайте попеременно

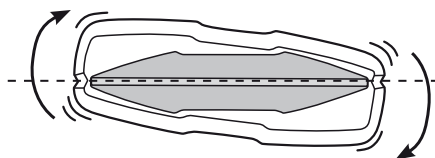
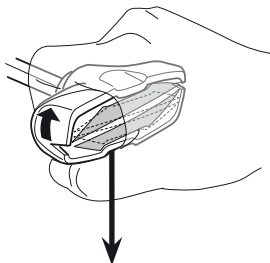
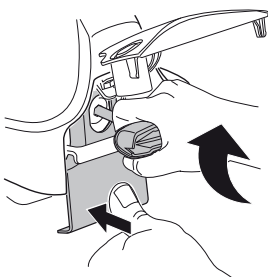
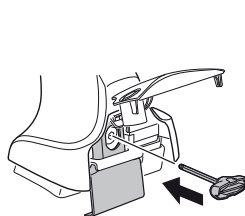
CZ	Pokrétla багаžníka dokręcaj dokręcaj naprzemiennie.
SK	Dofahujte striedavo
SLO	Privijajte izmenično.
HR	Naizmjenočno zategnite
HU	Egyarástól fűggetlenül szorítandó
GR	Σφιγγετε εναλλάξ
TR	Dönüşümlü sıkın

中文 交替拧紧

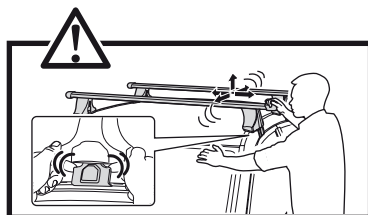
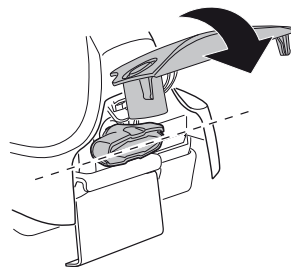
한국어 번갈아 가며 조이십시오.

日本語 交互に締め付けてください。

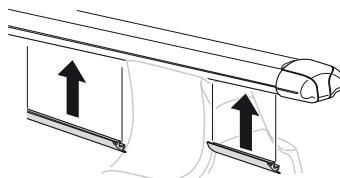
ไทย ชันในแบบสลับ

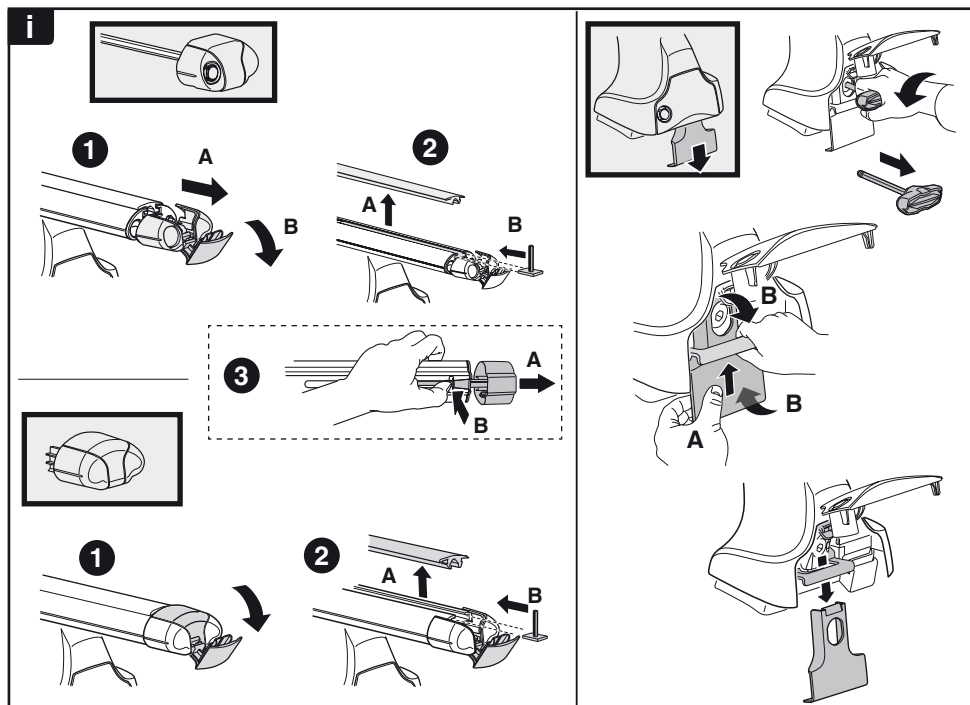
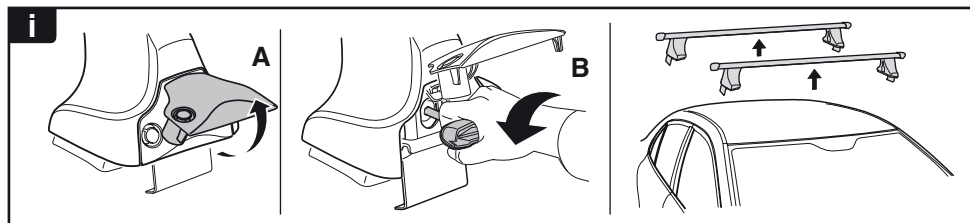


≈ 3 Nm



8

x1
17 mm



THULE®
SWEDEN

**ONE
KEY
SYSTEM**

544 (x4)

596 (x6)

588 (x8)

NA **510** (x10)

EUR **452** (x12)

ASIA