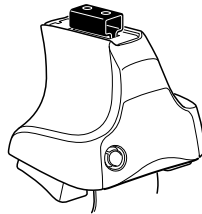
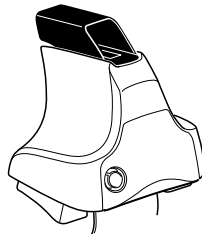
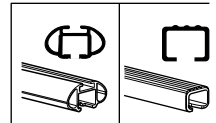


# Kit 1003

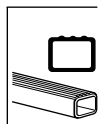
- CITROËN Xantia**, 5-dr Hatchback, 93-01
  - CITROËN XM**, 5-dr Hatchback, 90-00
  - CITROËN XM**, 5-dr Estate, 90-00
  - FIAT Croma**, 4-dr Sedan, 87-96
  - HOLDEN Vectra**, 4-dr Sedan, 89-95, 96-01
  - HOLDEN Vectra**, 5-dr Hatchback, 89-95, 96-01
  - OPEL Vectra**, 4-dr Sedan, 89-95, 96-01
  - OPEL Vectra**, 5-dr Hatchback, 89-95, 96-01
  - SAAB 9000**, 4-dr Sedan, 85-98 / \*86-98
  - SAAB 9000**, 5-dr Hatchback, 85-98 / \*86-98
  - SAAB 900**, 5-dr Hatchback, 94-98
  - SAAB 9-3**, 5-dr Hatchback, 98-02 / \*99-03
  - VAUXHALL Cavalier**, 4-dr Sedan, 89-95
  - VAUXHALL Cavalier**, 5-dr Hatchback, 89-95
  - VAUXHALL Vectra**, 4-dr Sedan, 96-01
  - VAUXHALL Vectra**, 5-dr Hatchback, 96-01
- \*North America



**754** Rapid System  
**480R** Rapid Traverse (North America)



**480** Traverse (North America)



754 Rapid System

480R Rapid Traverse (North America)

754 Rapid System

480R Rapid Traverse (North America)

480 Traverse (North America)

(North America)

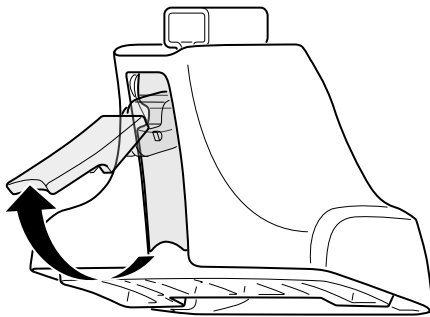
- Component 1: x2
- Component 2: x2 (23 mm)
- Component 3: x2
- Component 4: x4
- Component 5: x4
- Component 6: x1 (17 mm)
- Component 7: x2 (23 mm)
- Component 8: x2
- Component 9: x2
- Component 10: x2
- Component 11: x2 (23 mm)
- Component 12: x2

268 x4

02 x4

x1

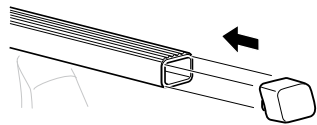
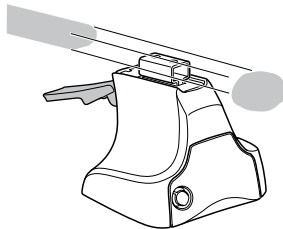
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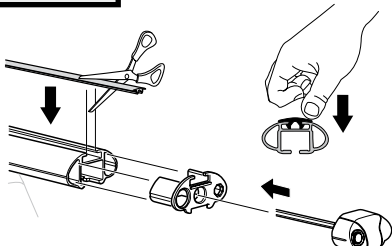
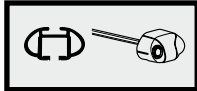
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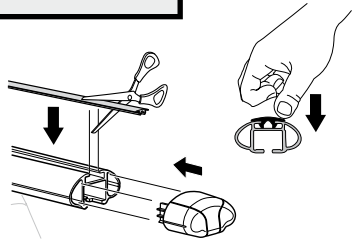
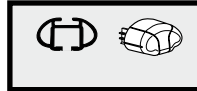
754 Rapid System  
480R Rapid Traverse  
(North America)



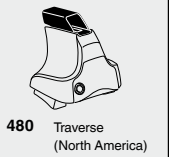
x4



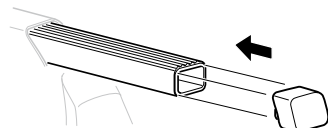
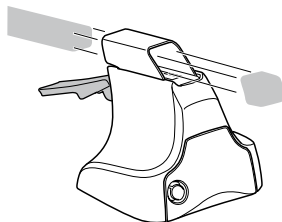
x4



x4

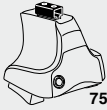


480 Traverse  
(North America)

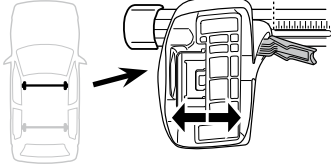


x4

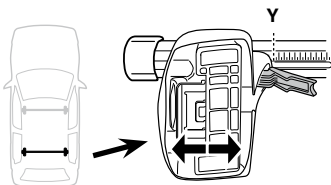
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754 Rapid System

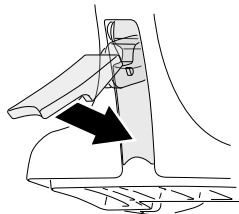


	X
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	28,5
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	31,5
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	31,5
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	28,5
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	23
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	23
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26



	Y
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	25
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	30
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	30
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	28
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	20
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	20
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5

4



**3**



480 Traverse

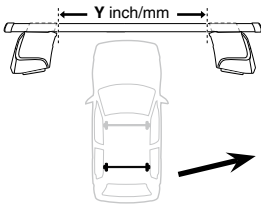
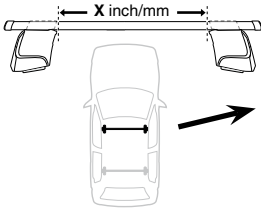
(North America)

X inch X mm

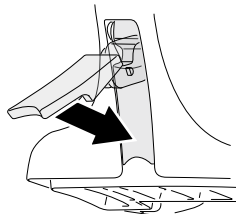
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	36 <sup>7</sup> / <sub>8</sub> "	936 mm
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	38 "	966 mm
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	38 "	966 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	36 <sup>7</sup> / <sub>8</sub> "	936 mm
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm

Y inch Y mm

<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	35 <sup>1</sup> / <sub>2</sub> "	901 mm
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	37 <sup>1</sup> / <sub>2</sub> "	951 mm
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	37 <sup>1</sup> / <sub>2</sub> "	951 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>2</sub> "	896 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>4</sub> "	896 mm
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	36 <sup>5</sup> / <sub>8</sub> "	931 mm
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	33 <sup>1</sup> / <sub>2</sub> "	851 mm
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	33 <sup>1</sup> / <sub>2</sub> "	851 mm
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>2</sub> "	896 mm



**4**



# 5

**CITROËN Xantia**, 5-dr Hatchback, 93-01  
**CITROËN XM**, 5-dr Estate/Hatchback, 90-00

**FIAT Croma**, 4-dr Sedan, 87-96

**HOLDEN Vectra**, 4/5-dr Sedan/Hatchback, 89-95

**HOLDEN Vectra**, 4/5-dr Sedan/Hatchback, 96-01

**OPEL Vectra**, 4/5-dr Sedan/Hatchback, 89-95

**OPEL Vectra**, 4/5-dr Sedan/Hatchback, 96-01

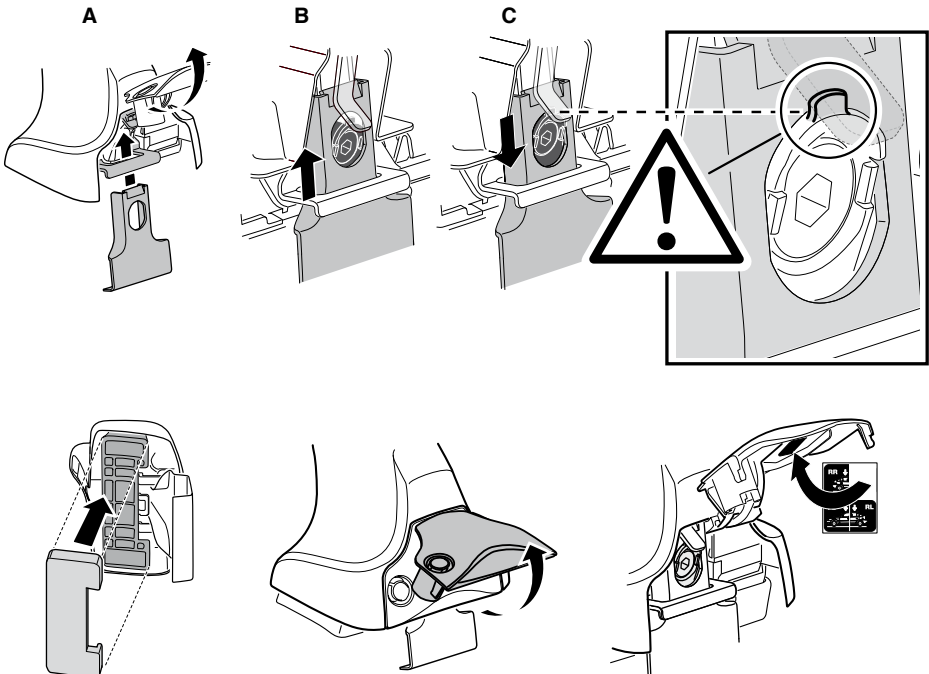
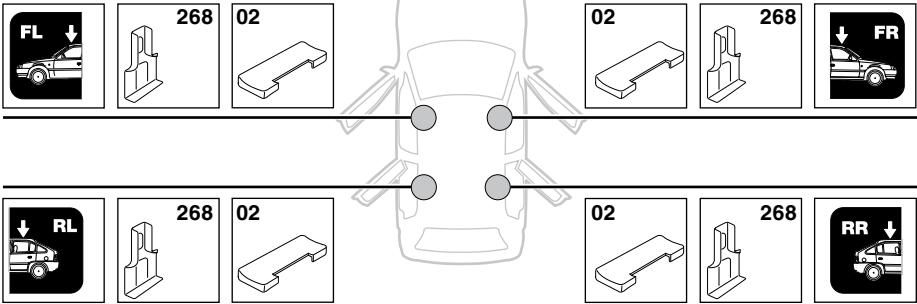
**SAAB 9000**, 4/5-dr Sedan/Hatchback, 85-98 / \*86-98

**SAAB 900**, 5-dr Hatchback, 94-98

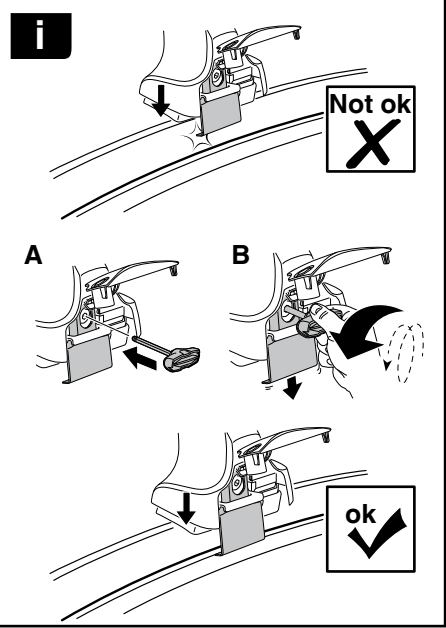
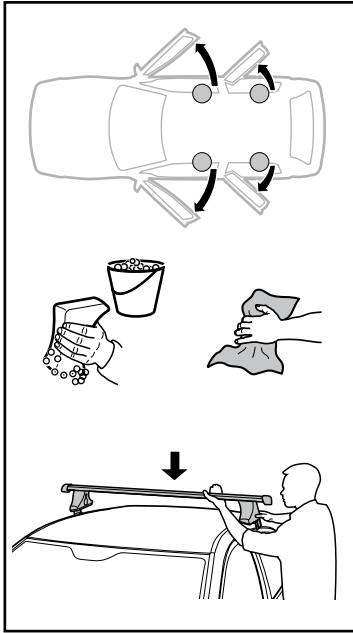
**SAAB 9-3**, 5-dr Hatchback, 98-02 / \*99-03

**VAUXHALL Cavalier**, 4/5-dr Sedan/Hatchback, 89-95

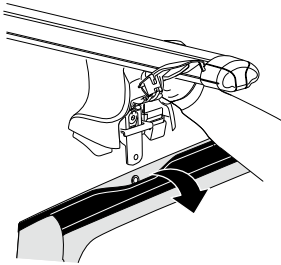
**VAUXHALL Vectra**, 4/5-dr Sedan/Hatchback, 96-01



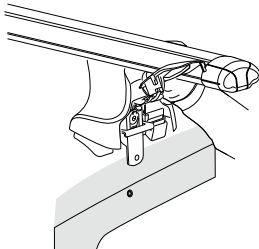
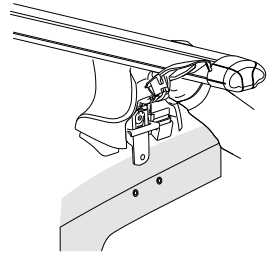
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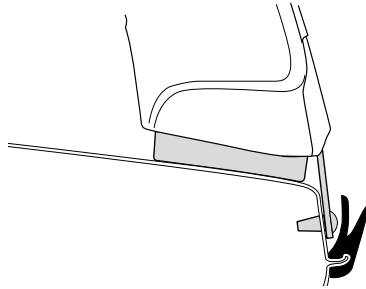
**FIAT Croma**, 4-dr Sedan, 87-96



**CITROËN Xantia**, 5-dr Hatchback, 93-01  
**SAAB 9000**, 4-dr Sedan, 85-98 / \*86-98  
**SAAB 9000**, 5-dr Hatchback, 85-98 / \*86-98  
**SAAB 900**, 5-dr Hatchback, 94-98  
**SAAB 9-3**, 5-dr Hatchback, 98-02 / \*99-03  
 \*North America

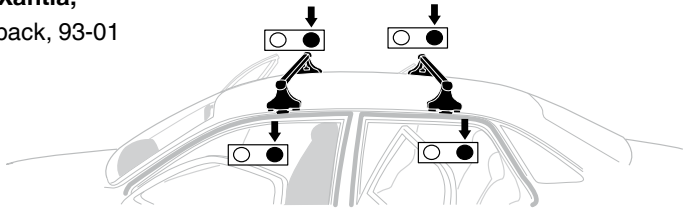


**CITROËN XM**, 5-dr Hatchback, 90-00  
**CITROËN XM**, 5-dr Estate, 90-00  
**HOLDEN Vectra**, 4-dr Sedan, 89-95, 96-01  
**HOLDEN Vectra**, 5-dr Hatchback, 89-95, 96-01  
**OPEL Vectra**, 4-dr Sedan, 89-95, 96-01  
**OPEL Vectra**, 5-dr Hatchback, 89-95, 96-01  
**VAUXHALL Cavalier**, 4-dr Sedan, 89-95  
**VAUXHALL Cavalier**, 5-dr Hatchback, 89-95  
**VAUXHALL Vectra**, 4-dr Sedan, 96-01  
**VAUXHALL Vectra**, 5-dr Hatchback, 96-01



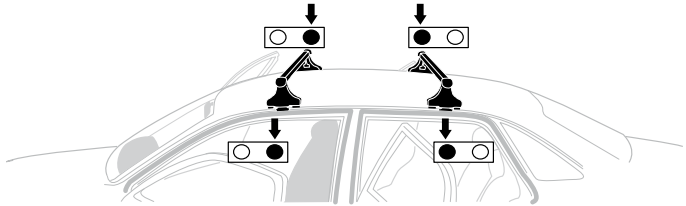
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**CITROËN Xantia,**  
5-dr Hatchback, 93-01



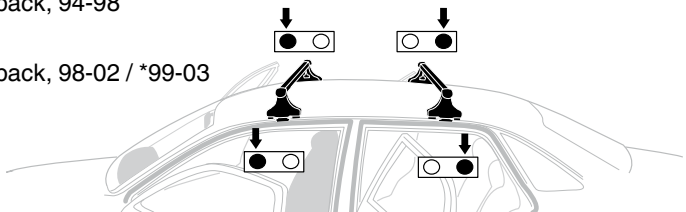
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**SAAB 9000,**  
4/5-dr Sedan/Hatchback, 85-98 / \*86-98



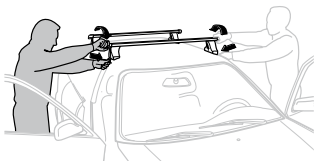
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**SAAB 900,**  
5-dr Hatchback, 94-98  
**SAAB 9-3,**  
5-dr Hatchback, 98-02 / \*99-03





7



<b>GB/US</b>	Tighten alternately
<b>D</b>	Die Schrauben abwechselnd anziehen
<b>F</b>	Serrer alternativement chaque côté
<b>NL</b>	Afwisselend aan de linker- en de rechterkant aandraaien
<b>I</b>	Alternare il serraggio delle viti
<b>E</b>	Apretar alternativamente
<b>PT</b>	Aperte alternadamente
<b>S</b>	Dra åt växelvis
<b>FIN</b>	Kierrä vuorotellen
<b>EST</b>	Pinguldage vaheldumisi
<b>LAT</b>	Pielveiciet pamišus
<b>LIT</b>	Užsukinėkite pakaitomis
<b>PL</b>	Śruby dokręcaj naprzemiennie
<b>RU</b>	Затягивайте попеременно

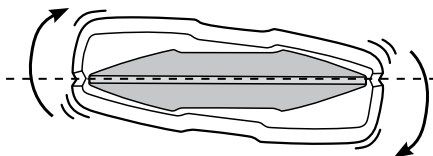
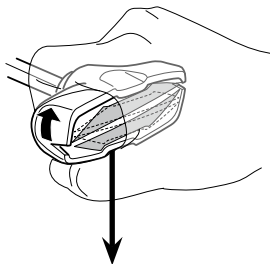
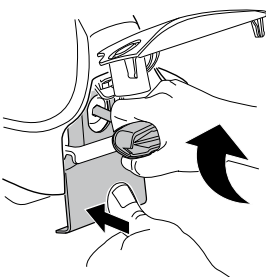
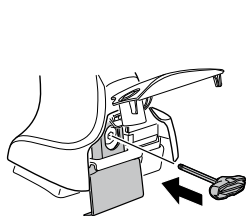
<b>CZ</b>	Pokrétla bagażnika dokręcaj dokręcaj naprzemiennie.
<b>SK</b>	Dofahujte striedavo
<b>SLO</b>	Privijajte izmenično.
<b>HR</b>	Naizmjenično zategnite
<b>HU</b>	Egymásról függetlenül szorítandó
<b>GR</b>	Σφιγγετε εναλλάξ
<b>TR</b>	Dönüşümlü sıkın

**中文** 交替拧紧

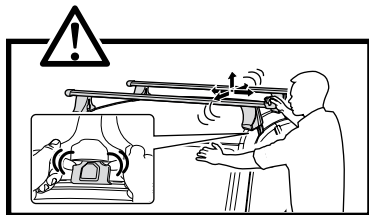
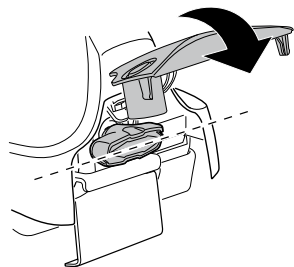
**한국어** 번갈아 가며 조이십시오.

**日本語** 交互に締め付けてください。

**ไทย** ชันในแบบสลับ



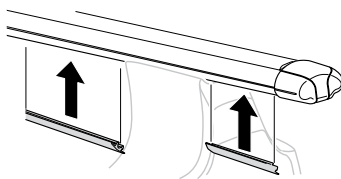
≈ 3 Nm



8

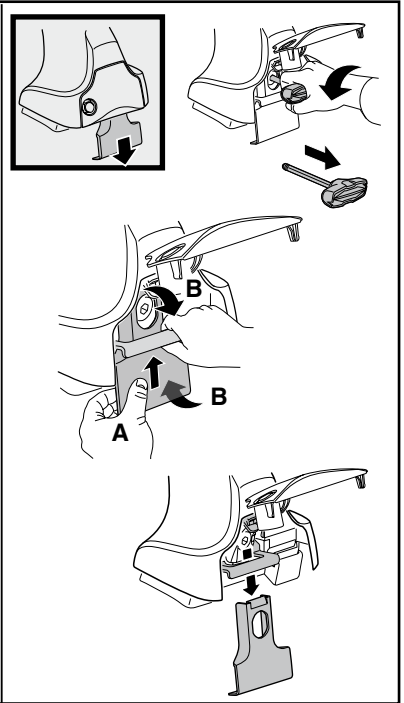
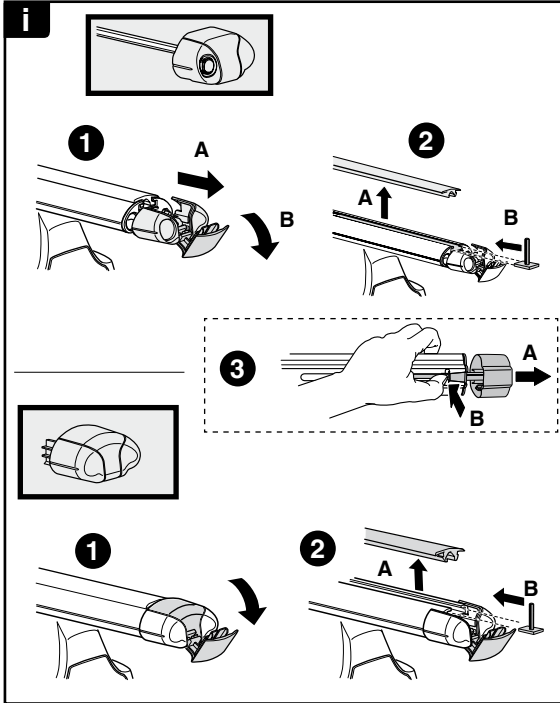
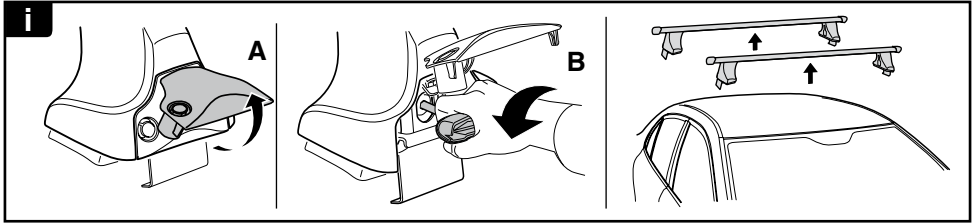


x1  
17 mm

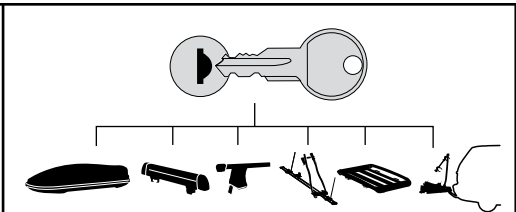




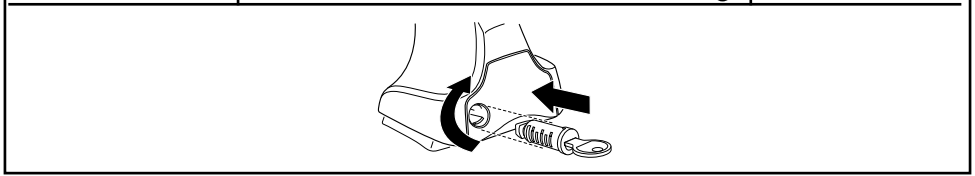




**THULE**  
SWEDEN  
**ONE  
KEY  
SYSTEM**



		(x4)
		(x6)
		(x8)
NA		(x10)
EUR		(x12)
ASIA		



WW ▶ Thule Sweden AB, Box 69, 330 33 Hillerstorp, SWEDEN  
NA ▶ Thule Inc., 42 Silvermine Road, Seymour, Connecticut 06483, USA

info@thule.com  
customer.service@thule.com

www.thule.com